

SECTION 08 91 00

METAL LOUVERS
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

- AMCA 500-D (1998) Laboratory Methods of Testing Dampers for Rating
- AMCA 511 (1999; R 2004) Certified Ratings Program for Air Control Devices

ALUMINUM ASSOCIATION (AA)

- AA DAF-45 (2003) Designation System for Aluminum Finishes

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

- AAMA 2603 (2002) Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels

ASTM INTERNATIONAL (ASTM)

- ASTM A 366/A 366M (1997e1) Commercial Steel, Sheet, Carbon, (0.15 Maximum Percent Cold-Rolled
- ASTM A 653/A 653M (2004a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- ASTM B 209 (2004) Aluminum and Aluminum-Alloy Sheet and Plate
- ASTM B 221 (2005) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control

approval. The following shall be submitted in accordance with Section
01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Wall louvers

SD-03 Product Data

Metal Wall Louvers

1.3 DELIVERY, STORAGE, AND PROTECTION

Deliver materials to the site in an undamaged condition. Carefully store materials off the ground to provide proper ventilation, drainage, and protection against dampness. Louvers shall be free from nicks, scratches, and blemishes. Replace defective or damaged materials with new.

1.4 DETAIL DRAWINGS

Show all information necessary for fabrication and installation of wall louvers. Indicate materials, sizes, thicknesses, fastenings, and profiles.

1.5 COLOR SAMPLES

Colors of finishes for wall louvers and door louvers shall closely approximate colors indicated. Where color is not indicated, submit the manufacturer's standard colors to the Contracting Officer for selection.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Galvanized Steel Sheet

ASTM A 653/A 653M, coating designation G90.

2.1.2 Aluminum Sheet

ASTM B 209, alloy 3003 or 5005 with temper as required for forming.

2.1.3 Extruded Aluminum

ASTM B 221, alloy 6063-T5 or -T52.

2.1.4 Cold Rolled Steel Sheet

ASTM A 366/A 366M, Class 1, with matte finish. Use for interior louvers only.

2.2 METAL WALL LOUVERS

Weather resistant type, with bird screens and made to withstand a wind load of not less than 60 pounds per square foot. Wall louvers shall bear the

AMCA certified ratings program seal for air performance and water penetration in accordance with AMCA 500-D and AMCA 511. The rating shall show a water penetration of 0.20 or less ounce per square foot of free area at a free velocity of 800 feet per minute.

2.2.1 Extruded Aluminum Louvers

Fabricated of extruded 6063-T5 or -T52 aluminum with a wall thickness of not less than 0.081 inch.

2.2.2 Formed Metal Louvers

Formed of zinc-coated steel sheet not thinner than 16 U.S. gage, or aluminum sheet not less than 0.08 inch thick.

2.2.3 Mullions and Mullion Covers

Same material and finish as louvers. Provide mullions for all louvers more than 5 feet in width at not more than 5 feet on centers. Provide mullions covers on both faces of joints between louvers.

2.2.4 Screens and Frames

For aluminum louvers, provide 1/2 inch square mesh, 14 or 16 gage aluminum or 1/4 inch square mesh, 16 gage aluminum bird screening. For steel louvers, provide 1/2 inch square mesh, 12 or 16 gage zinc-coated steel; 1/2 inch square mesh, 16 gage copper; or 1/4 inch square mesh, 16 gage zinc-coated steel or copper bird screening. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.3 DOOR LOUVERS

Inverted "V" sightproof type not less than one inch thick with matching metal trim. Louvers for exterior doors shall be weather resistant type.

2.3.1 Extruded Aluminum Door Louvers

Fabricate of 6063-T5 or -T52 aluminum alloy with a wall thickness of not less than 0.050 inch thick. Frames and trim shall be clamp-in "L" type.

2.3.2 Formed Metal Door Louvers

Fabricate of 20 U.S. gage steel sheet. Trim shall be beveled "Z" molding both sides.

2.3.3 Screens and Frames

For exterior doors, provide aluminum insect screens, 18 by 16 or 18 by 14 mesh. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.4 FASTENERS AND ACCESSORIES

Provide stainless steel screws and fasteners for aluminum louvers and

zinc-coated or stainless steel screws and fasteners for steel louvers.
Provide other accessories as required for complete and proper installation.

2.5 FINISHES

2.5.1 Aluminum

Provide factory-applied anodic coating.

2.5.1.1 Anodic Coating

Clean exposed aluminum surfaces and apply an anodized finish conforming to AA DAF-45 Designation System for Aluminum Finishes, as indicated on drawings.

2.5.1.2 Organic Coating

Clean and prime exposed aluminum surfaces and apply a baked enamel finish conforming to AAMA 2603, 0.8 mil minimum dry film thickness, color as indicated on drawings..

2.5.2 Steel

Provide factory-applied coating. Clean and phosphate treat exposed surfaces and apply rust-inhibitive primer and baked enamel finish coat, one mil minimum total dry film thickness, color as indicated on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Wall Louvers

Install using stops or moldings, flanges, strap anchors, or jamb fasteners as appropriate for the wall construction and in accordance with manufacturer's recommendations.

3.1.2 Door Louvers

Install louvers in wood doors by using metal "Z" or "L" moldings. Fasten moldings to door with screws.

3.1.3 Screens and Frames

Attach frames to louvers with screws or bolts.

3.2 PROTECTION FROM CONTACT OF DISSIMILAR MATERIALS

3.2.1 Copper or Copper-Bearing Alloys

Paint copper or copper-bearing alloys in contact with dissimilar metal with heavy-bodied bituminous paint or separate with inert membrane.

3.2.2 Aluminum

Where aluminum contacts metal other than zinc, paint the dissimilar metal with a primer and two coats of aluminum paint.

3.2.3 Metal

Paint metal in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.2.4 Wood

Paint wood or other absorptive materials that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

-- End of Section --