

SECTION 08 81 00

GLAZING
07/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1 (1984; R 1994) Safety Glazing Materials Used in Buildings

ASTM INTERNATIONAL (ASTM)

ASTM C 1036 (2001) Flat Glass

ASTM C 1048 (2004) Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass

ASTM C 1172 (2003) Laminated Architectural Flat Glass

ASTM C 1184 (2000a_{e1}) Structural Silicone Sealants

ASTM C 509 (2000) Elastomeric Cellular Preformed Gasket and Sealing Material

ASTM C 669 (2000) Glazing Compounds for Back Bedding and Face Glazing of Metal Sash

ASTM C 864 (1999) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

ASTM C 920 (2002) Elastomeric Joint Sealants

ASTM D 2287 (1996; R 2001) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds

ASTM D 395 (2003) Rubber Property - Compression Set

ASTM E 119 (2000a) Fire Tests of Building Construction and Materials

ASTM E 773 (2001) Accelerated Weathering of Sealed Insulating Glass Units

ASTM E 774 (1997) Classification of the Durability of

Sealed Insulating Glass Units

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2004) Glazing Manual
GANA Sealant Manual	(1990) Sealant Manual
GANA Standards Manual	(2001) Tempering Division's Engineering Standards Manual

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

SIGMA A1202	(1983) Commercial Insulating Glass Dimensional Tolerances
SIGMA TB-3001	(1990) Guidelines for Sloped Glazing
SIGMA TM-3000	(1997) Glazing Guidelines for Sealed Insulating Glass Units

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(1997; R 2004) Determining Fenestration Product U-factors
NFRC 200	(1997; R 2004) Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System
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U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-378	(Basic; Notice 1) Putty Linseed Oil Type, (for Wood-Sash-Glazing
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U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials
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1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

[SD-02 Shop Drawings](#)

Installation

Drawings showing complete details of the proposed setting methods, mullion details, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

SD-03 Product Data

Insulating Glass

Documentation for **Energy Star** qualifications.

Glazing Accessories

Manufacturer's descriptive product data, handling and storage recommendations, installation instructions, and cleaning instructions.

1.3 SYSTEM DESCRIPTION

Glazing systems shall be fabricated and installed watertight and airtight to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of **glazing accessories**, and defects in the work. Glazed panels shall comply with the safety standards, as indicated in accordance with **ANSI Z97.1**.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.5 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above **40 degrees F** and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

1.6 WARRANTY

1.6.1 Warranty for **Insulating Glass** Units

Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government.

PART 2 PRODUCTS

2.1 GLASS

ASTM C 1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201.

2.1.1 Clear Glass

For interior glazing (i.e., pass and observation windows), 1/4 inch thick glass should be used.

Type I, Class 1 (clear), Quality q4 (A). Provide for glazing openings not indicated or specified otherwise. Use double-strength sheet glass or 1/8 inch float glass for openings up to and including 15 square feet, 3/16 inch for glazing openings over 15 square feet but not over 30 square feet, and 1/4 inch for glazing openings over 30 square feet but not over 45 square feet.

2.1.2 Annealed Glass

Annealed glass shall be Type I transparent flat type, Class 1 - clear, Quality q3 - glazing select, conforming to ASTM C 1036.

2.1.3 Laminated Glass

ASTM C 1172, Kind LA fabricated from two nominal 1/8 inch pieces of Type I, Class 1, Quality q3, flat annealed transparent glass conforming to ASTM C 1036. Flat glass shall be laminated together with a minimum of 0.030 inch thick, clear polyvinyl butyral interlayer. The total thickness shall be nominally 1/4 inch. The total thickness shall be nominally 1/4 inch.

2.1.4 Tempered Glass

ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class 1 (transparent), Quality q3, 1/4 inch thick, conforming to ASTM C 1048 and GANA Standards Manual. Color shall be clear. Provide wherever safety glazing material is indicated or specified.

2.1.5 Fire/Safety Rated Glass

Fire/safety rated glass shall be laminated Type I transparent flat type, Class 1-clear. Glass shall have a 20 minute rating when tested in accordance with ASTM E 119. Glass shall be permanently labeled with appropriate markings.

2.2 INSULATING GLASS UNITS

Two panes of glass separated by a dehydrated 1/2 inch airspace, filled with argongas, and hermetically sealed. Glazed systems (including frames) shall be Energy Star labeled products as appropriate to climate zone and as applicable to window type, with a whole-window Solar Heat Gain Coefficient

(SHGC) maximum of 0.40 determined according to NFRC 200 procedures. Glazed panels and curtain walls shall have a U-factor maximum of 0.75 Btu per square foot x hr x degree F in accordance with NFRC 100. Glazing shall meet or exceed a luminous efficacy of 1.0. Dimensional tolerances shall be as specified in SIGMA A1202. The units shall meet CBA Grade requirement when tested in accordance with ASTM E 773 and ASTM E 774, Class A. Spacer shall be black, roll-formed, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone.

2.2.1 Buildings

The inner light shall be ASTM C 1172, clear laminated annealed flat glass Type I, Class I, Quality q3. The outer light shall be ASTM C 1036, Type I, Class 1 (transparent), Quality q4, 1/4 inch thick or ASTM C 1048, Grade B (fully tempered), Style I (uncoated), Type I, Class 1 (clear), Quality q4, 1/4 inch thick.

2.3 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, SIGMA TM-3000, SIGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted shall be gray or neutral color.

2.3.1 Putty and Glazing Compound

Glazing compound shall conform to ASTM C 669 for face-glazing metal sash. Putty shall be linseed oil type conforming to CID A-A-378 for face-glazing primed wood sash. Putty and glazing compounds shall not be used with insulating glass or laminated glass.

2.3.2 Glazing Compound

ASTM C 669. Use for face glazing metal sash. Do not use with insulating glass units or laminated glass.

2.3.3 Sealants

Provide elastomeric and structural sealants.

2.3.3.1 Elastomeric Sealant

ASTM C 920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing metal sash. Sealant shall be chemically compatible with setting blocks, edge blocks, and sealing tapes, with sealants used in manufacture of insulating glass units. Color of sealant shall be white.

2.3.3.2 Structural Sealant

ASTM C 1184, Type S.

2.3.4 Joint Backer

Joint backer shall have a diameter size at least 25 percent larger than joint width; type and material as recommended in writing by glass and sealant manufacturer.

2.3.5 Preformed Channels

Neoprene, vinyl, or rubber, as recommended by the glass manufacturer for the particular condition.

2.3.6 Sealing Tapes

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with [ASTM D 2287](#). Use only where glazing rabbet is designed for tape and [tape](#) is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes shall be chemically compatible with the product being set.

2.3.7 Setting Blocks and Edge Blocks

Closed-cell neoprene setting blocks shall be dense extruded type conforming to [ASTM C 509](#) and [ASTM D 395](#), Method B, Shore A durometer between 70 and 90. Edge blocking shall be Shore A durometer of 50 (+ or - 5). Silicone setting blocks shall be required when blocks are in contact with silicone sealant. Profiles, lengths and locations shall be as required and recommended in writing by glass manufacturer. Block color shall be black.

2.3.8 Glazing Gaskets

Glazing gaskets shall be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening shall be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets shall be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Glazing gasket profiles shall be as indicated on drawings.

2.3.8.1 Fixed Glazing Gaskets

Fixed glazing gaskets shall be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to [ASTM C 509](#), Type 2, Option 1.

2.3.8.2 Wedge Glazing Gaskets

Wedge glazing gaskets shall be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to [ASTM C 864](#), Option 1, Shore A durometer between 65 and 75.

2.3.8.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing shall be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.3.9 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers.

PART 3 EXECUTION

3.1 PREPARATION

Preparation, unless otherwise specified or approved, shall conform to applicable recommendations in the [GANA Glazing Manual](#), [GANA Sealant Manual](#), [SIGMA TB-3001](#), [SIGMA TM-3000](#), and manufacturer's recommendations.

Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, shall conform to applicable recommendations in the [GANA Glazing Manual](#), [GANA Sealant Manual](#), [SIGMA TB-3001](#), [SIGMA TM-3000](#), and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

3.2.1 Sheet Glass

Cut and set with the visible lines or waves horizontal.

3.2.2 Insulating Glass Units

Do not grind, nip, or cut edges or corners of units after the units have left the factory. Springing, forcing, or twisting of units during setting will not be permitted. Handle units so as not to strike frames or other objects. Installation shall conform to applicable recommendations of [SIGMA TB-3001](#) and [SIGMA TM-3000](#).

3.2.3 Installation of Laminated Glass

Sashes which are to receive laminated glass shall be weeped to the outside to allow water drainage into the channel.

3.3 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass shall be clean at the time the work is accepted.

3.4 PROTECTION

Glass work shall be protected immediately after installation. Glazed openings shall be identified with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities shall be removed and replaced with new units.

-- End of Section --